#### § 215.113

# §215.113 Defective plain bearing wedge.

A railroad may not place or continue in service a car, if a plain bearing wedge on that car is—

- (a) Missing;
- (b) Cracked:
- (c) Broken; or
- (d) Not located in its design position.

#### §215.115 Defective roller bearing.

- (a) A railroad may not place or continue in service a car, if the car has—
- (1) A roller bearing that shows signs of having been overheated as evidenced by—
  - (i) Discoloration; or
- (ii) Other telltale signs of overheating such as damage to the seal or distortion of any bearing component;
  - (2) A roller bearing with a-
  - (i) Loose or missing cap screw; or
- (ii) Broken, missing, or improperly applied cap screw lock; or
- (3) A roller bearing with a seal that is loose or damaged, or permits leakage of lubricant in clearly formed droplets.
- (b)(1) A railroad may not continue in service a car that has a roller bearing whose truck was involved in a derailment unless the bearing has been inspected and tested by:
- (i) Visual examination to determine whether it shows any sign of damage; and
- (ii) Spinning freely its wheel set or manually rotating the bearing to determine whether the bearing makes any unusual noise.
- (2) The roller bearing shall be disassembled from the axle and inspected internally if—
- (i) It shows any external sign of damage;

(ii) It makes any unusual noise when its wheel set is spun freely or the bearing is manually rotated;

(iii) Its truck was involved in a derailment at a speed of more than 10 miles per hour; or

(iv) Its truck was dragged on the ground for more than 200 feet.

(3) Each defective roller bearing shall be repaired or replaced before the car is placed back in service.

[44 FR 77340, Dec. 31, 1979, as amended at 45 FR 26711, Apr. 21, 1980]

# §215.117 Defective roller bearing adapter.

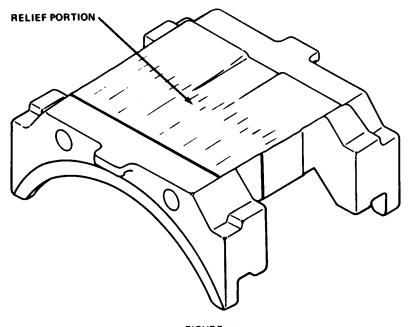
A railroad may not place or continue in service a car, if the car has a roller bearing adapter that is—

- (a) Cracked or broken;
- (b) Not in its design position; or
- (c) Worn on the crown of the adapter to the extent that the frame bears on the relief portion of the adapter, as shown in the figure below (see figure 1).

### §215.119 Defective freight car truck.

A railroad may not place or continue in service a car, if the car has—

- (a) A side frame or bolster that—
- (1) Is broken; or
- (2) Has a crack of ¼ of an inch or more in the transverse direction on a tension member;
- (b) A truck equipped with a snubbing device that is ineffective, as evidenced by—
- (1) A snubbing friction element that is worn beyond a wear indicator;
- (2) A snubber wear plate that is loose, missing (except by design), or worn through;
- (3) A broken or missing snubber activating spring; or



- FIGURE 1
- (4) Snubber unit that is broken, or in the case of hydraulic units, is broken or leaking clearly formed droplets of oil or other fluid.
- (c) A side bearing in any of the following conditions:
- (1) Part of the side bearing assembly is missing or broken;
- (2) The bearings at one end of the car, on both sides, are in contact with the body bolster (except by design);
- (3) The bearings at one end of the car have a total clearance from the body bolster of more than ¾ of an inch; or
- (4) At diagonally opposite sides of the car, the bearings have a total clearance from the body bolsters of more than 3/4 of an inch;
  - (d) Truck springs-
- (1) That do not maintain travel or load;
  - (2) That are compressed solid; or
- (3) More than one outer spring of which is broken, or missing, in any spring cluster;
- (e) Interference between the truck bolster and the center plate that prevents proper truck rotations; or

(f) Brake beam shelf support worn so excessively that it does not support the brake beam.

### CAR BODIES

## §215.121 Defective car body.

A railroad may not place or continue in service a car, if:

- (a) Any portion of the car body, truck, or their appurtenances (except wheels) has less than a 2½ inch clearance from the top of rail;
  - (b) The car center sill is:
  - (1) Broken;
  - (2) Cracked more than 6 inches; or
- (3) Permanently bent or buckled more than  $2\frac{1}{2}$  inches in any six foot length:
- (c) The car has a coupler carrier that is:
  - (1) Broken;
  - (2) Missing;
- (3) Non-resilient and the coupler has a type F head.
- (d) After December 1, 1983, the car is a box car and its side doors are not equipped with operative hangers, or the